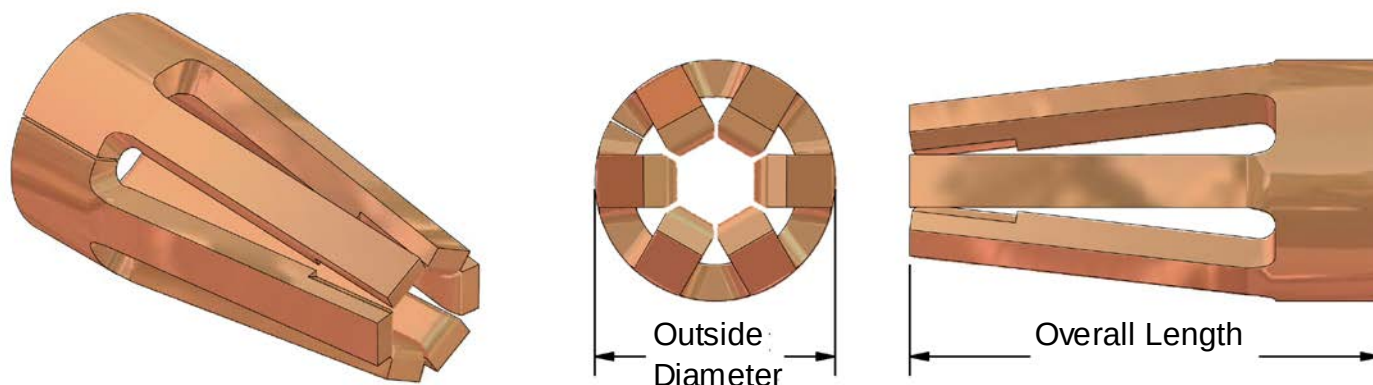


SIX FINGER CLIPS (METRIC)



Unit: mm

PART NUMBER	OUTSIDE DIAMETER	OVERALL LENGTH	OPERATING RANGE PIN DIA.	TEST PIN DIAMETER	MAXIMUM INSERTION FORCE	MINIMUM WITHDRAWAL FORCE
620	0.71	1.52	0.30 - 0.43	0.38	250 GM	42 GM
630	0.79	1.52	0.30 - 0.48	0.38	60 GM	15 GM
611	1.12	1.58	0.38 - 0.58	0.43	150 GM	40 GM
612	1.12	1.58	0.38 - 0.58	0.43	120 GM	20 GM
613	1.12	1.65	0.38 - 0.66	0.43	90 GM	25 GM
614	1.12	2.11	0.38 - 0.66	0.46	42 GM	15 GM
615	1.12	2.11	0.38 - 0.66	0.46	20 GM	10 GM
651	1.27	2.11	0.60 - 0.93	0.66	140 GM	25 GM
652	1.32	2.11	0.76 - 0.96	0.66	375 GM	100 GM
653	1.32	2.11	0.60 - 0.96	0.66	125 GM	40 GM
640	1.40	2.11	0.94 - 1.12	1.02	160 GM	50 GM
650	1.73	2.16	1.02 - 1.27	1.02	300 GM	75 GM
670	2.24	2.54	1.20 - 1.65	1.02	400 GM	150 GM
680	3.14	3.048	2.10 - 2.65	2.36	600 GM	150 GM

NOTE: ALL CLIPS PRODUCED FROM BeCu ALLOY 172 1/2 HD AND HEAT TREATED AFTER FORMING.
ALL SPECIFICATIONS REFER TO CLIPS THAT ARE NOT PLATED.

THE ABOVE INFORMATION IS PROVIDED FOR REFERENCE ONLY. ENGINEERING DRAWINGS CAN BE PROVIDED.

Leyconn

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