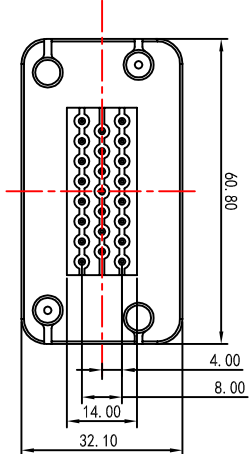
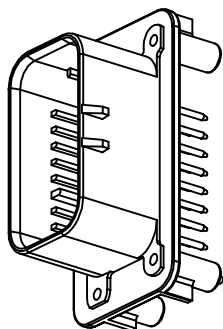
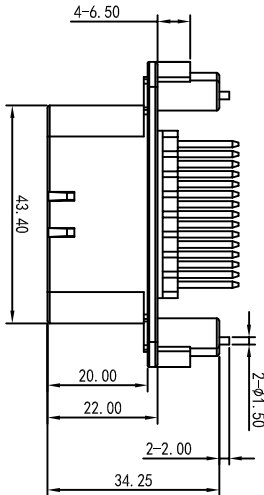
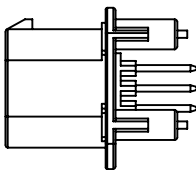
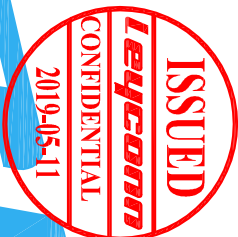
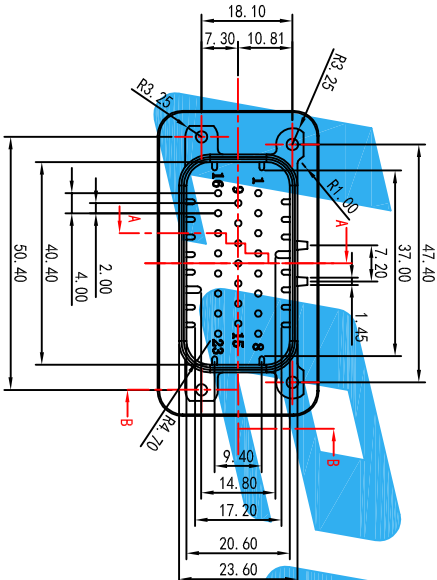
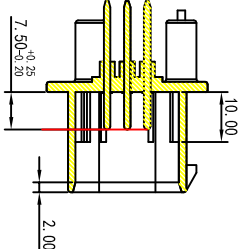
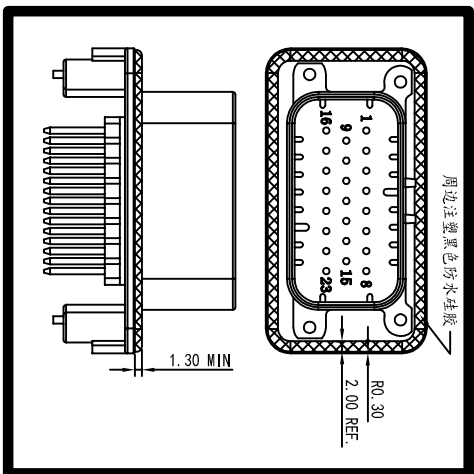
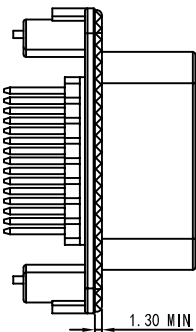


剖面A-A



技术要求:

1. 材质:

胶壳-PBT+15%玻纤, 黑色 (UL94-V0), 孔号与实物一致
PIN针-黄铜(车针件, 电镀为亮锡200u")
防水硅胶-黑色硅胶;
以上材质必须满足环保要求

2. 结构

- 2.1 针脚插装到胶壳中, 应保证其垂直度及其外露尺寸, 不可有发白, 开裂的显像。
- 2.2 针脚与胶壳的保持力至少 40N
- 2.3 与对插配合的部位应注防水硅胶, 起密封作用。

3. 性能

- 3.1 针脚电镀层要求
—48小时盐雾 (不生锈, 镀层不脱皮) 冷热冲击试验 (-40度与125度 每个循环一个小时, 五个循环后不脱落镀层), 两个试验连续做;
—厚度测试;
- 3.2 防水硅胶
—防水硅胶必须均匀, 不能有气泡, 明显的色差
—性能测试: 冷热冲击试验冷热冲击试验 (-40度与125度 每个循环一个小时, 五个循环后不脱落)
- 3.3 跌落测试
—1.0m高度自由落下, 产品不可以有开裂等不良现象。
- 3.3 螺丝测试
—4个孔打M2.5*10.0的自攻螺丝, 柱子不可开裂等不良

E		Units	mm	Scale	3:1	Drawing By	Date	Sheet		1 of 1	Title	23P汽车防水连接器60.8*32.1*34.25
D		Tolerance Unless				Nick-Yin	2019/05/11	Http://www.leyconn.com		TEL: +86(755)26078616 FAX: 26070522		
C		Otherwise Specified				Revised By	Date	Third Angle Projection		REV A		
B		.X ~ ±0.30				Hui-Wen	2019/05/11	Part No.		490238000000		
A		.XX ~ ±0.25				Approval By	Date	REV A				
REV		.XXX ~ ±0.05				Kirby-Xiao	2019/05/11					
1		Angle ~ ± 3°				DESCRIPTION.						
2												
3												
4												
5												
6												
7												
8												